# BOILER FEED UNITS STEEL TANK

# ENERGY EFFICIENT DESIGN, PROVEN PERFORMANCE AND THE RIGHT SIZE FOR YOUR APPLICATION

Sterlco® Boiler Feed Pumps set new standards of performance. Reliable and efficient, each unit features heavy gauge, 3/16" steel receivers for long operating life. In addition, 3450 RPM motors assure maximum efficiency while maintaining minimum motor horsepower. Available in a wide range of sizes, these U.S. made pumps have just the right accessories and options to meet your unique needs. What's more, a nationwide network of stocking distributors means fast, easy, year-round access to pumps and replacement parts.

#### **Features**

- Heavy gauge steel receivers
- Simplex or duplex construction
- Bronze fitted centrifugal pumps
- Energy efficient 3450 RPM motors
- "Sterl-Seal" ceramic pump seal
- Heavy-duty make-up water valve
- Isolation valves
- Gauge glass



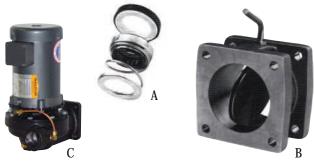
## Built-In Features For Precise, Dependable Performance

- Receiver: Minimum 3/16" heavy steel construction. Sizes ranging from 125 gallons up to 714 gallons. Narrow diameter, up to 250 gallons fit through standard door openings.
- Motors: Heavy-duty, ballbearing, close-coupled pump motors with stainless steel shaft. 3450 RPM for greater efficiency and more economical operation.
- Make-up Water Valve: Mechanical, plug mounted valve with stainless steel float. Rated up to 45 PSI inlet water pressure. At pressures exceeding 45 PSI, a PRV is required on the inlet cold water line.
- Operation: Boiler feed pump(s) are controlled by a water level controller mounted on the boiler. If condensate is lost or delayed in the system, it is automatically replaced in the receiver through the make-up water valve.
- "SterlSeal" Pump Seal (A): Features the ultimate in ceramic technology for exceptionally long life. Because the seal runs on the bronze impeller hub, the motor shaft is literally outside the pump. Consequently, the shaft is not exposed to corrosion by condensate. Rated for temperatures up to 250°F.
- Isolation Valve (B): Standard on 5000-JF Series
- Centrifugal Pump (C): Offers a wide range of pressures and GPM. Unique design features provide for ease of servicing.

# **Special Options**

- Stainless steel receivers
- Electric alternator for duplex units
- Thermometer
- Solenoid operated make-up water valve with reverse acting float switch
- McDonnell-Miller #21 make-up water valve
- Special motor construction, such as totally enclosed and explosion proof, is available
- Complete NEMA 12 control panel
- 1750 RPM motors, larger pumping capacities and higher discharge pressures consult factory







#### Complete NEMA 12 Control Panel (Optional)

Motor Circuit Protector, HOA Selector Switch, External Reset, Control Circuit Transformer, Pilot Light (pump running), Removable Mounting Plate and Terminal Strip in a Single NEMA 12 Enclosure, Mounted and Wired, with Single Point Power Connection.





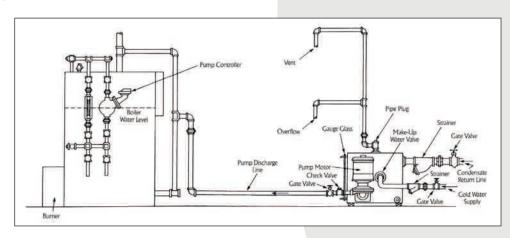
## 5000 Series Engineering and Capacity Data

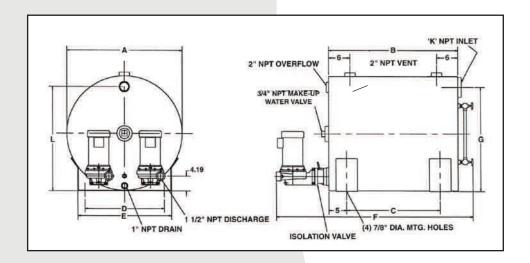
Boiler HP	Discharge Pressure PSI	GPM	Motor HP	Rec. Cap., gallons	Simplex		Duplex	
					Model No.	Ship Weight	Model No.	Ship Weight
150	20 30 40 50	25	3/4 1 1 1/2 2	125	502150-JF 503150-JF 504150-JF 505150-JF	570 590 600 615	502150-JDF 503150-JDF 504150-JDF 505150-JDF	665 685 695 710
200	20 30 40 50	30	3/4 1 1 1/2 2	146	502200-JF 503200-JF 504200-JF 505200-JF	635 640 650 670	502200-JDF 503200-JDF 504200-JDF 505200-JDF	690 730 750 770
250	20 30 40 50	35	3/4 1 1 1/2 2	175	502250-JF 503250-JF 504250-JF 505250-JF	800 805 815 840	502250-JDF 503250-JDF 504250-JDF 505250-JDF	870 875 885 910
300	20 30 40 50	45	1 1 1/2 1 1/2 2	210	502300-JF 503300-JF 504300-JF 505300-JF	830 835 840 860	502300-JDF 503300-JDF 504300-JDF 505300-JDF	920 930 940 980
400	20 30 40 50	55	1 1/2 1 1/2 2 5	250	502400-JF 503400-JF 504400-JF 505400-JF	900 905 920 930	502400-JDF 503400-JDF 504400-JDF 505400-JDF	995 1005 1020 1030
500	20 30 40 50	70	2 2 3 5	326	502500-JF 503500-JF 504500-JF 505500-JF	975 980 990 1045	502500-JDF 503500-JDF 504500-JDF 505500-JDF	1070 1075 1085 1140
600	20 30 40 50	85	2 3 5 5	395	502600-JF 503600-JF 504600-JF 505600-JF	1070 1070 1090 1090	502600-JDF 503600-JDF 504600-JDF 505600-JDF	1170 1170 1190 1190
700	20 30 40 50	100	2 5 5 5	470	502700-JF 503700-JF 504700-JF 505700-JF	1235 1245 1245 1295	502700-JDF 503700-JDF 504700-JDF 505700-JDF	1335 1345 1345 1395

### **Sample Specification**

Furnish and install, where indicated on plans, a Sterling 5000 Series (simplex, duplex, triplex...) boiler feed unit(s). Each pump shall deliver \_\_\_\_\_\_\_GPM at a discharge pressure of \_\_\_\_\_\_\_PSI. The unit(s) shall be factory assembled and tested by the pump manufacturer and shall include a receiver, pump(s), make-up water valve, gauge glass, isolation valve(s) and accessories. The receiver shall have a capacity of \_\_\_\_\_\_ gallons and be of minimum 3/16" steel

construction. Pump(s) shall be of the centrifugal type with two-piece enclosed brass impeller, cast iron housing, high temperature (250°F) mechanical seal and stainless steel motor shaft. The make-up water valve is to be a mechanical type with a stainless steel float. A flat perforated brass strainer shall be provided in the inlet to the pump from the tank. The motor(s) shall be vertical, 3450 RPM, \_\_\_\_\_\_phase, \_\_\_\_\_volt, 60 cycle, H.P.





Gallon	A	В	С	D	E	F	G	K	L
125	32	36	26	22	26	54.88	29.19	3	29.19
146	32	42	32	22	26	60.88	29.19	3	29.19
175	32	50	40	22	26	68.88	29.19	3	29.19
210	32	60	50	22	26	78.88	29.19	3	29.19
250	32	72	62	22	26	90.88	29.19	3	29.19
326	44	50	40	34	38	68.88	40.69	4	41.19
395	44	60	50	34	38	78.88	40.69	4	41.19
470	44	72	62	34	38	90.88	40.69	4	41.19
564	48	72	62	38	42	90.88	44.69	4	45.19
595	54	60	50	44	48	78.88	50.69	4	51.19
714	54	72	62	44	48	90.88	49.69	6	51.19





#### STERLCO® PRODUCTS INCLUDE:

- $\bullet$  hand radiator valves  $\bullet$  thermostatic traps  $\bullet$  float and thermostatic traps
- $\bullet$  inverted bucket traps  $\bullet$  cast iron strainers  $\bullet$  brass strainers  $\bullet$  boiler feed units
- TANK AND PROCESS TEMPERATURE CONTROL VALVES CONDENSATE PUMPS